

## Procedure 7.11 - Replacing a Stairarm

**Warning:** Care must be taken when work is being performed in the area of the stairarms. Pinch points exist between the stairarm and ramp and between the stairarm and crankarm, when the rear covers are removed.

### Procedure

1. Set the on/off switch in the 'off' position, then unplug the power cord from the wall outlet.
2. Remove the rear cover per Procedure 7.1.
3. Remove the retaining clip that fastens the stairarm pivot block to the crankarm. Slide the stairarm off of the crankarm.
4. Loosen and remove the two bolts that fasten the stairarm pedal onto the stairarm.
5. Remove the stairarm pedal from the stairarm.
6. Set the stairarm pedal at its mounting position on the replacement stairarm.
7. Install and hand tighten the stairarm pedal mounting hardware removed in step 5. Torque the stairarm pedal mounting bolts to 60 in/lbs.
8. Remove the four screws that fasten the wheel/cover assembly to the stairarm. Remove the wheel/cover assembly from the stairarm.
9. Install the wheel/cover assembly on the replacement stairarm. Install and hand tighten the four wheel/cover assembly screws. Torque the wheel/cover assembly mounting screws to 70 in/lbs.
10. Slide the replace stairarm onto the crankarm. Replace the retaining clip removed in step 3.

Replace the rear cover per Procedure 7.1.